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Unless some one has screwed with the spindle on your Lodge, I wouldn't touch it at all! Once you get the oil pump back to running and oil circulating, do some test cutting using a good piece of HSS and shoot for a fine finish on a long piece say 3" OD x 12-15" long any good steel without using the tailstock.

No Headstock Pump Flow

You may know that if it has the 2 1/4 - 6 threaded spindle nose that you will be making your own back plates for the chucks
Quick Navigation Cincinnati Milacron, Kearney Trecker, VN, USA
Heavy Iron Top

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